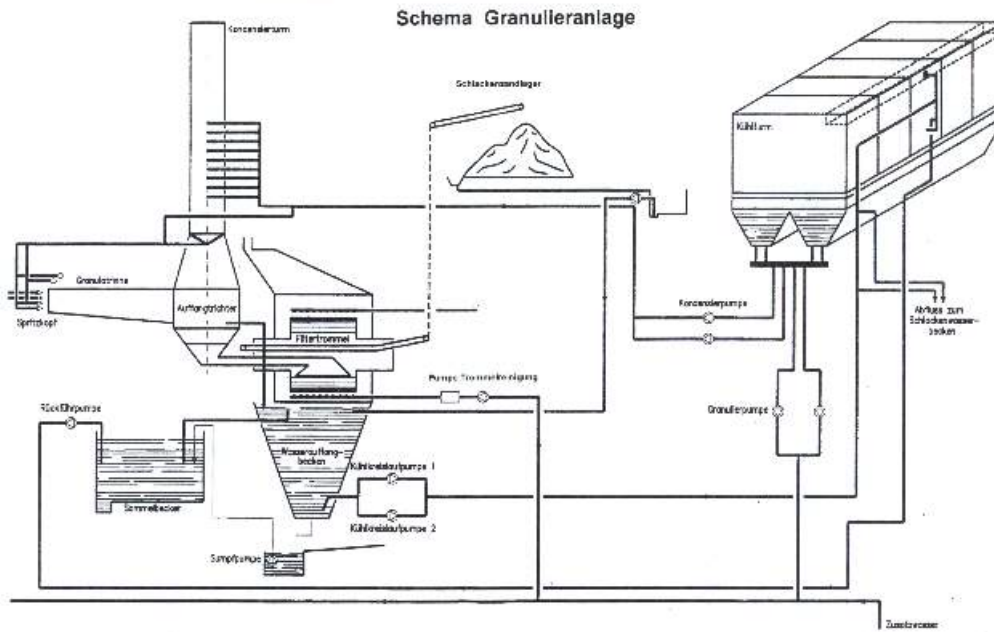


REP-# 132



In a granulation plant several pumps (2 granulation pumps, 2 condense pumps, 2 cooling circuit pumps, 1 submerged pump) material loss caused by wear. All pump casings and running wheels consist of hard cast. Pumping medium is circuit water with a slag sand content of appr. 10 mg/l at a average corn size of 0,3 mm. The water temperature is 90 °C (194 °F) at the cooling circuit pumps and 40 °C (104 °F) at the condense pumps. The pumps have been repaired with a coating of Ceranium.

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